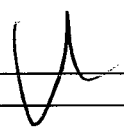
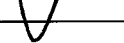


Date: Thursday, 06/12/2007 7:02:52 AM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D3332-041
Job Number	: 36163		
Estimate Number	: 10804	Part Number	: D3332041
P.O. Number	: NA	Drawing Number	: REPAINT
This Issue	: 06/12/2007	Project Number	: N/A
Prsht Rev.	: NC	Drawing Revision	: N/A
First Issue	: NA	Material	: N/A
Previous Run	: 00015	Due Date	: 12/12/2007
Written By	: 	Qty:	10 Um: Each
Checked & Approved By	: 		
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
-----	-----------------	----------------------------



(11X)

Comment: HAND FINISHING RESOURCE #1
 PULL FROM STK:

10 X D3332-041 B35441

M-L 07/12/06

2.0	D3332041	Pin Assembly
-----	----------	--------------



(11X)

Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)
 Pin Assembly

M-L 07/12/00

3.0	POWDER COATING	POWDER COATING
-----	----------------	----------------



(11X)

Comment: POWDER COATING
 MASK ALL PARTS, PAINT D3332-3 FIRE RED
 PER DRWG D3332 REV.A

M-L 07/12/06

4.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
-----	-----	-----------------------------------------



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

C 7/12/2

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1
 RE-IDENTIFY USING NEW B/N

C ST490 AS 07/12/12 (11)

User:

Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D3332-041

Job Number: 36163

Part Number: D3332041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(11)

Comment: FINAL INSPECTION/W/O RELEASE

207/12/13

Job Completion

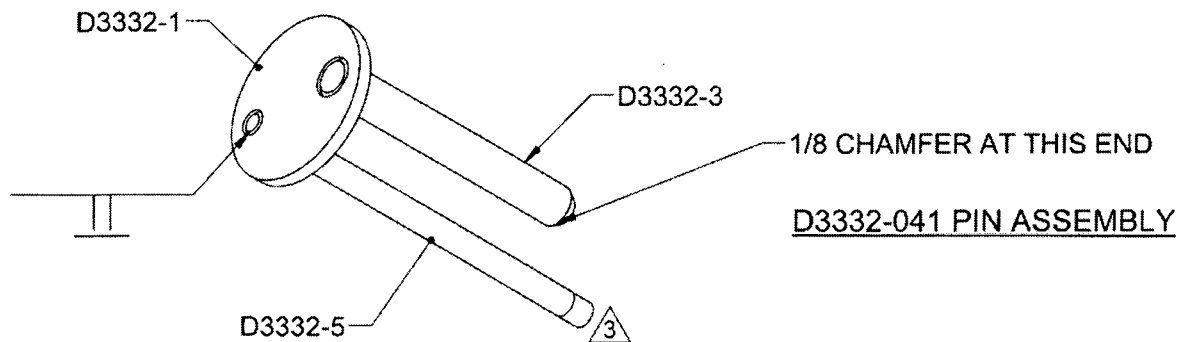


min 2007/12/12

h

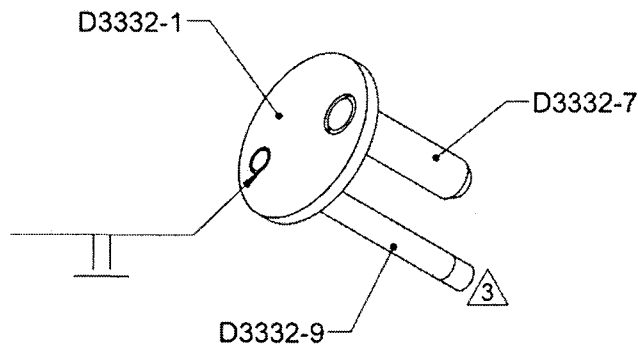


DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3332	REV. A SHEET 1 OF 4
DATE 04.12.14	TITLE PIN ASSEMBLY		SCALE 1:2
A	04.12.14	NEW ISSUE	
A1	05.07.04	0.080 WAS 0.050; ADD TOLERANCE ± 0.000 TO 0.005	



D3332-041 PIN ASSEMBLY

RELEASED
05/02/09



D3332-043 PIN ASSEMBLY

46
3663

NOTES:

- 1) POSITION PARTS USING D3332-041T1
- 2) WELD PER DART QSI 004
- 3) MASK THREADS PRIOR PAINTING
- 4) FINISH: POWDER COAT FIRE RED (REF. 4.3.5.10) PER QSI 005 4.3
(COVER THREAD ONLY FOR D3332-5/-9 PRIOR PAINTING)
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 6) ALL DIMENSIONS ARE IN INCHES
- 7) BREAK ALL SHARP EDGES 0.005 TO 0.10

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